SAFETY DATA SHEET

1. Identification

Product identifier Calcined Petroleum Coke

Other means of identification

Chemical name

Coke (Petroleum) Calcined

CAS number

64743-05-1

Synonyms

Calcinat K * Calcinat N * CarboCoke * PetCoke * Calcined Petroleum Coke

Recommended use

Mainly as carbon source for aluminum and other industries.

Recommended restrictions

None known.

Distributor information

Company Name

Harry R. Defler Corp

Address

4446 Main St. 2nd floor Buffalo, NY 14226

Telephone number

716-839-3727

F-mail

Office@Defler.com US: 1-800-222-1222

Energency telephone

number

2. Hazard(s) identification

Physical hazards

Not classified.

Health hazards

Not classified.

OSHA defined hazards

Not classified.

Label elements

Hazard symbol

None.

Signal word

None.

Hazard statement

The substance does not meet the criteria for classification.

Precautionary statement

Prevention

Observe good industrial hygiene practices.

Response

Wash hands after handling.

Storage

Store away from incompatible materials.

Disposal

Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information

None.

3. Composition/information on ingredients

Substances

Chemical name Common name ar synonyms		d CAS number	
Calcined petroleum coke		64743-05-1	> 99

All concentrations are in percent by weight (kg) unless ingredient is a gas. Gas concentrations are in percent by volume (I).

Composition comments

This product may contain de minimum quantity (<0.5%) of anti dust agents that are not classified

under GHS.

4. First-aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Normal skin contact is not known to cause a significant health effect. Particles should be

periodically washed off of skin with soap and water.

Eye contact

Do not rub eyes. Rinse with water. Get medical attention if irritation develops and persists.

Rinse mouth. Get medical attention if symptoms occur. Ingestion

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Most important symptoms/effects, acute and delayed

Dusts may irritate the respiratory tract, skin and eyes.

Indication of immediate medical attention and special treatment needed

Treat symptomatically.

General information

Ensure that medical personnel are aware of the material(s) involved.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2). Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

High concentrations of dust may form combustible dust concentrations in air. During fire, gases hazardous to health may be formed such as: Carbon oxides (COx). Sulfur Oxides (SOx).

Most reported coke fires have occurred when produced calcined coke is inadequately cooled and stored in a manner that allows the movement of air through the coke bed. May burn if exposed to temperatures greater than 1290°F (700°C). Should a fire occur, its location and extent should be determined as quickly as possible. The best procedure is to dig out and remove the coke in the heated zone. The hot coke should be drenched with water as it is exposed. Caution should be exercised when using water or foam as frothing may occur, especially if directed onto containers of hot or burning material.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Use water spray to cool unopened containers.

Use standard firefighting procedures and consider the hazards of other involved materials. Specific methods General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Avoid breathing dust/fume/vapors. For personal protection, see section 8 of the SDS. Local authorities should be advised if significant spillages cannot be contained. Avoid contact with eyes.

Methods and materials for containment and cleaning up Material is not toxic and can be picked up by sweeping, shoveling, or vacuuming.

Large Spills: Wet down with water and dike for later disposal. Shovel the material into waste container. Following product recovery, flush area with water.

Small Spills: Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Minimize dust generation and accumulation. Ensure adequate ventilation. Provide appropriate exhaust ventilation at places where dust is formed. Do not enter storage areas and confined spaces unless adequately ventilated. Avoid breathing dust. Wash thoroughly after handling. Practice good housekeeping.

Conditions for safe storage, including any incompatibilities

Store away from incompatible materials (see Section 10 of the SDS). Must not be loaded on a cargo vessel when temperature exceed 107°C or 225°F.

8. Exposure controls/personal protection

Occupational exposure limits

U.S. - OSHA Components Form Type Value Calcined petroleum coke PEL 5 mg/m3 Respirable fraction. (CAS 64743-05-1) 15 mg/m3 Total dust.

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Components	Type	Value	Form	
Calcined petroleum coke (CAS 64743-05-1)	TWA	3 mg/m3	Respirable fraction.	
,		10 mg/m3	Total dust.	

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

Maintain airborne levels below recommended exposure limits.

Appropriate engineering

controls

Dust should be controlled at point of operation.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Not available.

Other

Wear suitable protective clothing.

Respiratory protection

In order to maintain exposures below the acceptable limits from the Hazard Identification Section. select appropriate NIOSH-approved protection where necessary to maintain exposures below the acceptable limits in the Health Hazard Section. Proper respiratory selection should be determined by adequately trained personnel and based on the contaminant(s), the degree of potential

exposure and published respirator protection factors.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective

equipment to remove contaminants.

Excessive concentrations of calcined petroleum coke may reduce visibility, cause unpleasant deposits in the eye, ears, and nasal passages, or irritate the skin or mucous membranes by mechanical means. However, normal workplace exposure has not been determined to cause a significant health effect. Calcined petroleum coke, as with many petroleum products, may cause minor skin, eye, or lung irritation, but good hygienic practices can minimize these effects.

9. Physical and chemical properties

Appearance

Physical state

Solid.

Form

Solid.

Color

Dark gray to black.

Odor

Odorless. Not available

Odor threshold

рH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling

Not available.

range

Flash point

None.

Evaporation rate

Not available.

Flammability (solid, gas)

Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

Explosive limit - lower (%)

Not available.

Explosive limit - upper (%)

Not available.

Vapor pressure

Not available.

Vapor density

Not available.

Relative density

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Solubility (water)

Not soluble in water.

Partition coefficient

Not available.

(n-octanol/water)

Auto-ignition temperature

Decomposition temperature

> 1292°F (> 700°C) > 2400.8°F (> 1316°C)

Viscosity

Not available.

Other information

Bulk density

50-55 lb /ft.3

Density

0.80 - 1.00 g/cm3

Explosive properties

Not explosive.

Oxidizing properties

Not oxidizing.

10. Stability and reactivity

Reactivity

reactions

The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability

Material is stable under normal conditions.

Possibility of hazardous

S

No dangerous reaction known under conditions of normal use.

Conditions to avoid

Keep material from extreme heat and open flame. Avoid generation of dust. Contact with

incompatible materials. Avoid temperatures exceeding the decomposition temperature. May burn

at temperature exceeding 1290°F or 700°C.

Incompatible materials

Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation

Dust may irritate respiratory system.

Skin contact

Dust or powder may irritate the skin.

Eye contact

Dust may irritate the eyes.

Ingestion

May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of

occupational exposure.

Symptoms related to the physical, chemical and toxicological characteristics

Dusts may irritate the respiratory tract, skin and eyes.

Information on toxicological effects

Acute toxicity

Not known.

Skin corrosion/irritation

Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye

Direct contact with eyes may cause temporary irritation.

irritation

Respiratory or skin sensitization

Respiratory sensitization

Not a respiratory sensitizer.

Skin sensitization

This product is not expected to cause skin sensitization.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity

Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

Not classified.

single exposure

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Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard

Not an aspiration hazard.

12. Ecological information

Ecotoxicity

Freshwater. Acute exposure to petroleum coke did not result in adverse effects In fathead minnow or daphnia at loading rate 1000 mg/l. Slight growth inhibition was found in freshwater algae at tested loading rate (NOELR <1000 mg/l).

Terrestrial: Petroleum coke was not found to have adverse effects in earthworms or terrestrial

plants at 1000 mg/l.

Persistence and degradability

Petroleum coke exhibits high persistence (P3) in soil as degradation is not expected to be a

significant fate in organisms or the environment.

Bioaccumulative potential

Low bioaccumulation potential as negligible water solubility restricts route of exposure in the

aquatic environment (B1).

Mobility in soil

Mobility is Insignificant in petroleum coke due to negligible water solubility and vapor pressure.

May Incorporate within soil for extended periods of time.

Other adverse effects

None. Attempts to quantify unalkylated PAH, sulfur, and metal leachate values remained below detection limits under freshwater test conditions.

13. Disposal considerations

Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and

Not applicable.

the IBC Code

15. Regulatory information

US federal regulations

This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Yes

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

chemical

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SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

(SDWA)

Not regulated.

US state regulations

For more information go to www.P65Warnings.ca.gov. California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals

currently listed as carcinogens or reproductive toxins.

US. Massachusetts RTK - Substance List

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

16. Other information, including date of preparation or last revision

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Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the **Further information**

Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.

Health: 1 **HMIS®** ratings

Flammability: 1 Physical hazard: 0

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A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

NFPA ratings



Disclaimer

All information appearing herein is based upon data obtained from the manufacturer and/or recognized technical sources. It relates specifically to the product designated and may not be valid for the product when used with any other materials or products or in a particular process.

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